The whole crack singular element for 2-D boundary element analysis of multiple straight cracks in the general anisotropic solids

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Abstract

We develop a singular crack element for the general anisotropic solids in twodimensions for the mixed mode boundary element analysis of multiple straight cracks. Given a normalized crack along an interval (-1, +1) on the X-axis, we represent the crack opening displacement (COD) by the continuous distribution of dislocation dipoles, which is interpolated by the Chebyshev polynomials with the $\sqrt{1-X^2}$ weight function. The analytical integration of the dislocation dipole distribution leads to a closed form displacement formula for the crack with the \sqrt{r} COD and the $1/\sqrt{r}$ stress singularity at its tips. In the BE solution, the stress intensity factors are determined, along with the unknown boundary displacements and tractions, without the post-processing. The proposed crack element, called the whole crack singular element (WCSE), drastically simplifies the mixed mode analysis of multiple straight cracks in the general anisotropic solids with no sacrifice of the accuracy.

1 Introduction

The BEM papers for the two-dimensional crack analysis in the anisotropic solids deal with the plane strain/stress (Sollero and Aliabadi [1], Denda [2]) and the generalized plane strain (Ang and Clements [3], Berger and Tewary [4], Tan et al.[5], Denda [6]). In the generalized plane strain the coupling of the in-plane and the out-of-plane deformations exists. While Denda [6] has addressed the full coupling of the Mode I, II, and III stress intensity factors in the generalized plane strain, all others dealt with simpler cases of decoupled anisotropy. The crack analysis for the materials in the crystal classes of triclinic, monoclinic and trigonal systems requires such a coupling since they do not have a plane of symmetry normal to the x_3 -axis (i.e., the out-of-plane axis). The other crystals which have this symmetry also exhibit the coupling if their crystal axes are rotated out of the symmetry position.

The modeling of the crack tip singularity is the central issue of the crack analysis in anisotropic elasticity. Tan and Gao [7] adopted the quarter-point traction and displacement crack tip elements and derived analytical expressions for the stress intensity factors given by the nodal traction and displacement of these elements. Sollero and Aliabadi [1], in the dual boundary element method, used the J-integral and the ratio of the crack opening displacements near the crack tip. Snyder and Cruse [8] used the Green's function for the single crack and calculated the stress intensity factors analytically without modeling the crack surface. Denda [2, 6], modeling the crack by the continuous distribution of dislocation dipoles, adopted the conservation integral developed by Chen and Shield [9] to calculate stress intensity factors. Although the accuracy of stress intensity results by the conservation integral is impressive, the post-processing requirement of the contour integral evaluation around each crack tip is an extra burden for the multiple cracks. The objective of this paper is to get rid of this post-processing requirement for the stress intensity factor evaluation by developing a singular crack element for straight cracks. Such a singular crack element was developed by Denda and Dong [10] for the isotropic solids, but not available for the general anisotropic solids.

In a normalized local coordinate system attached along a straight crack $-1 \leq X \leq +1$ on the X-axis, we represent the crack opening displacement (COD) by the continuous distribution of dislocation dipoles, which is interpolated by the Chebyshev polynomials with the $\sqrt{1-X^2}$ weight function. We evaluate the dislocation dipole distribution analytically to derive a closed form displacement formula for the crack with the \sqrt{r} COD and the $1/\sqrt{r}$ stress singularity at its tips, where r is the distance from the crack tip. Since the crack opening displacement over the whole crack length is interpolated by the above scheme, the element is called the whole crack singular element (WCSE). In the BE solution, the stress intensity factors are determined, along with the unknown boundary displacements and tractions, without the post-processing. The numerical results demonstrate that the proposed WCSE drastically simplifies the mixed mode analysis of multiple straight cracks in the general anisotropic solids with no sacrifice of the accuracy.

2 Basic Equations in Generalized Plane Strain

In the generalized plane strain anisotropic elasticity problems the displacement components u_i (i = 1, 2, 3) depend only on two coordinates x_1 and x_2 . The non zero strain components are given by

$$e_1 = \frac{\partial u_1}{\partial x_1}, \qquad e_2 = \frac{\partial u_2}{\partial x_2}, \qquad e_4 = \frac{\partial u_3}{\partial x_2}, \qquad e_5 = \frac{\partial u_3}{\partial x_1}, \qquad e_6 = \frac{\partial u_2}{\partial x_1} + \frac{\partial u_1}{\partial x_2}, \quad (1)$$

where a single suffix M attached to the strain components replaces a pair of suffices ij following the convention $(11 \rightarrow 1), (22 \rightarrow 2), (33 \rightarrow 3), (23 \rightarrow 4), (31 \rightarrow 5,)$ $(12 \rightarrow 6)$. Similar suffix convention is used for the components of the stress (σ_M) and the compliance (s_{MN}) whenever convenient. We consider the anisotropic material arranged such that it does not have a symmetry plane parallel to the x_1x_2 -plane. The strain-stress relations for such material are given by

$$e_M = \sum_{N=1}^{6} S_{MN} \sigma_N \quad (M, N = 1, 2, 4, 5, 6),$$
 (2)

where S_{MN} is the reduced compliance defined by

$$S_{MN} = s_{MN} - (s_{M3} \ s_{3N}) / s_{33} \quad (M, N = 1, 2, 4, 5, 6)$$
(3)

in terms of the 3-D compliance constants s_{MN} (M, N = 1, 2, 3, 4, 5, 6). In this paper the summation over an index is indicated explicitly without using the summation convention for the repeated indices.

Lekhnitskii [11] and Eshelby et al. [12] have shown that the displacement u_i and the stress function ϕ_i are given in the form,

$$u_i = 2\Re \sum_{\alpha=1}^3 A_{i\alpha} f_\alpha(z_\alpha), \qquad \phi_i = 2\Re \sum_{\alpha=1}^3 L_{i\alpha} f_\alpha(z_\alpha) \tag{4}$$

in terms of three functions $f_1(z_1)$, $f_2(z_2)$, $f_3(z_3)$, each of which is analytic in its argument $z_{\alpha} = x_1 + p_{\alpha}x_2$. Here p_{α} are three distinct complex numbers which, along with their three conjugates, are the roots of the sixth-order polynomial characteristic equations in p,

$$d^{(4)}(p) \ d^{(2)}(p) - d^{(3)}(p) \ d^{(3)}(p) = 0, \tag{5}$$

where

$$d^{(4)}(p) = p^4 S_{11} - 2p^3 S_{16} + p^2 (2S_{12} + S_{66}) - 2p S_{26} + S_{22},$$

$$d^{(3)}(p) = p^3 S_{15} - p^2 (S_{14} + S_{56}) + p (S_{25} + S_{46}) - S_{24},$$

$$d^{(2)}(p) = p^2 S_{55} - 2p S_{45} + S_{44}.$$

The symbol \Re indicates the real part of a complex variable. The coefficients $L_{i\alpha}$ and $A_{i\alpha}$ are the components of 3×3 matrices **L** and **A** defined by

$$\mathbf{L} = [\mathbf{l_1}, \mathbf{l_2}, \mathbf{l_3},] = \begin{bmatrix} -p_1 L_{21} & -p_2 L_{22} & -p_3 l_3 L_{33} \\ L_{21} & L_{22} & l_3 L_{33} \\ l_1 L_{21} & l_2 L_{22} & L_{33} \end{bmatrix},$$
(6)

where

$$l_{\alpha} = \frac{d^{(3)}(p_{\alpha})}{d^{(2)}(p_{\alpha})} \quad (\alpha = 1, 2), \qquad l_{3} = \frac{d^{(3)}(p_{3})}{d^{(4)}(p_{3})} \tag{7}$$

and

$$\mathbf{A} = \left[\mathbf{a_1}, \mathbf{a_2}, \mathbf{a_3}\right],\tag{8}$$

with

$$\mathbf{a}_{\alpha} = \left\{ \begin{array}{c} A_{1\alpha} \\ A_{2\alpha} \\ A_{3\alpha} \end{array} \right\} = \left[\begin{array}{c} s_{16} - s_{11}p_{\alpha}, & s_{12}, & s_{14} - s_{15}p_{\alpha} \\ \frac{s_{26} - s_{21}p_{\alpha}}{p_{\alpha}}, & \frac{s_{22}}{p_{\alpha}}, & \frac{s_{24} - s_{25}p_{\alpha}}{p_{\alpha}} \\ s_{56} - s_{51}p_{\alpha}, & s_{52}, & s_{54} - s_{55}p_{\alpha} \end{array} \right] \left\{ \begin{array}{c} L_{1\alpha} \\ L_{2\alpha} \\ L_{3\alpha} \end{array} \right\}.$$
(9)

For each characteristic root p_{α} we can determine vectors \mathbf{l}_{α} and \mathbf{a}_{α} up to an arbitrary multiplying factor. Following the details provided by Denda [6], we normalize the problem by

$$2\sum_{i=1}^{3} L_{i\alpha} A_{i\alpha} = 1 \qquad (\alpha = 1, 2, 3).$$
(10)

Finally, the stress components σ_{ij} are given by

$$\sigma_{1i} = -\frac{\partial \phi_i}{\partial x_2}, \qquad \sigma_{2i} = \frac{\partial \phi_i}{\partial x_1}.$$
(11)

3 Direct Formulation of the BEM

We use two fundamental solutions in our BEM formulation: the line fore and the dislocation dipole. The dislocation dipole is an infinitesimal segment $(d\eta_1, d\eta_2)$ of length ds over which a displacement jump is prescribed. Consider a line force in x_k direction at (η_1, η_2) ; the resulting displacement component in the x_j direction at (x_1, x_2) is given by

$$G_{jk}(x_1, x_2; \eta_1, \eta_2) = \Im \frac{1}{\pi} \sum_{\alpha=1}^{3} A_{j\alpha} A_{k\alpha} \ln(z_\alpha - \xi_\alpha),$$
(12)

where $z_{\alpha} = x_1 + p_{\alpha}x_2$ and $\xi_{\alpha} = \eta_1 + p_{\alpha}\eta_2$ ($\alpha = 1, 2, 3$) and \Im is the imaginary part of a complex variable. Consider a dislocation dipole at (η_1, η_2) in x_k direction; the resulting displacement component in x_j direction at (x_1, x_2) is given by

$$G_{jk}^{(d)}(x_1, x_2; \eta_1, \eta_2) \ ds = -\Im \frac{1}{\pi} \sum_{\alpha=1}^3 A_{j\alpha} L_{k\alpha} \ \frac{d\xi_\alpha}{z_\alpha - \xi_\alpha},\tag{13}$$

where $d\xi_{\alpha} = d\eta_1 + p_{\alpha} d\eta_2$. See Denda [6] for detailed derivation of these solutions.

Consider a finite domain R with the boundary ∂R with the boundary displacement u_j and the traction t_j . The displacement in R is given by the distributions of point forces and dislocation dipoles with the magnitudes t_j and u_j , respectively, over the closed contour ∂R in the infinite domain. This is a physical interpretation of Somigliana's identity (Denda [6], Altiero and Gavazza [13], Eshelby [14]) which is used in the direct formulation of the BEM.

We discretize and approximate the original boundary by a set of straight lines. The boundary integrals for the point force and the dislocation dipole distributions are evaluated analytically using the quadratic interpolation function for the boundary displacement and traction. The explicit formulas for the displacement, displacement gradient, stress and the traction for generalized plane strain can be found in [6]. Since the boundary integrals are evaluated analytically, there is no need to deal with the singular and the hypersingular integrals. The boundary equations are all algebraic rather than integral equations. Otherwise we follow the standard procedure of the BEM implementation as discussed by Denda [6].

4 Whole Crack Singular Element

A crack L with the crack opening displacement δ_k of a traction-free crack in an infinite body is represented by the continuous distribution of the dislocation dipoles with the magnitude δ_k (Denda [6]). The displacement due to the crack is given by the integral of (13),

$$u_{j}^{(d)}(x_{1}, x_{2}) = -\Im \frac{1}{\pi} \int_{L} \sum_{\alpha=1}^{3} A_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_{k} \frac{d\xi_{\alpha}}{z_{\alpha} - \xi_{\alpha}},$$
(14)

along the crack, where $\xi_{\alpha} = \eta_1 + p_{\alpha}\eta_2$. Consider a straight crack in the interval (-1, +1) on the horizontal coordinate axis where $\xi_{\alpha} = \eta_1$ for all values of α (=1, 2, 3) since $\eta_2 = 0$. Simply denote $\eta = \eta_1$ by omitting the subscript and rewrite (14) as

$$u_j^{(d)}(x_1, x_2) = \Im \frac{1}{\pi} \int_{-1}^{+1} \sum_{\alpha=1}^{3} A_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_k(\eta) \frac{d\eta}{\eta - z_\alpha}.$$
 (15)

Expecting the \sqrt{r} behavior of the crack opening displacement components at the crack tips we interpolate them by

$$\delta_k(\eta) = \sqrt{1 - \eta^2} \sum_{m=1}^M \delta_k^{(m)} U_{m-1}(\eta),$$
(16)

where $U_{m-1}(\eta)$ is Chebyshev polynomial of the second kind. Substitute (16) into (15) and evaluate the integral analytically to get

$$u_j^{(d)}(x_1, x_2) = -\Im \sum_{m=1}^M \sum_{\alpha=1}^3 A_{j\alpha} \sum_{k=1}^3 L_{k\alpha} \delta_k^{(m)} R_m(z_\alpha),$$
(17)

where

$$R_m(z_\alpha) = \left(z_\alpha - \sqrt{(z_\alpha)^2 - 1}\right)^m \quad (m \ge 1).$$
(18)

Similarly, the stress function is given by

$$\phi_j^{(d)}(x_1, x_2) = -\Im \sum_{m=1}^M \sum_{\alpha=1}^3 L_{j\alpha} \sum_{k=1}^3 L_{k\alpha} \delta_k^{(m)} R_m(z_\alpha).$$
(19)

When the half-crack length is a, instead of 1, the formulas (17) and (19) still apply if we replace the arguments z_{α} by the normalized arguments $Z_{\alpha} = z_{\alpha}/a$ such as

$$u_{j}^{(d)}(x_{1}, x_{2}) = -\Im \sum_{m=1}^{M} \sum_{\alpha=1}^{3} A_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_{k}^{(m)} R_{m}(Z_{\alpha}),$$

$$\phi_{j}^{(d)}(x_{1}, x_{2}) = -\Im \sum_{m=1}^{M} \sum_{\alpha=1}^{3} L_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_{k}^{(m)} R_{m}(Z_{\alpha}).$$
(20)

The stress components are obtained by substituting (20) into (11) with the result

$$\sigma_{2j}^{(d)}(x_1, x_2) = -\frac{1}{a} \Im \sum_{m=1}^{M} \sum_{\alpha=1}^{3} L_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_k^{(m)} m G_{m-1}(Z_{\alpha}),$$

$$\sigma_{1j}^{(d)}(x_1, x_2) = \frac{1}{a} \Im \sum_{m=1}^{M} \sum_{\alpha=1}^{3} p_{\alpha} L_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_k^{(m)} m G_{m-1}(Z_{\alpha}), \qquad (21)$$

where

$$G^{(m-1)}(Z_{\alpha}) = -\frac{\left(Z_{\alpha} - \sqrt{(Z_{\alpha})^2 - 1}\right)^m}{\sqrt{(Z_{\alpha})^2 - 1}} \quad (m \ge 1).$$
(22)

By investigating the limiting behavior on the crack line we find

$$(t_j)^{\pm}(X) = \pm \frac{1}{a} \Im \sum_{m=1}^{M} \sum_{\alpha=1}^{3} L_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_k^{(m)} \ m U_{m-1}(X) \quad (|X| \le 1),$$
(23)

where $X = x_1/a$ and the superscripts + and - indicate limits from above and below the horizontal coordinate axis, respectively. From the limiting behavior in front of each crack tip at $X = \pm 1$ we find

$$K_j(\pm 1) = \sqrt{\frac{\pi}{a}} \Im \sum_{m=1}^{M} (\pm)^{m+1} \sum_{\alpha=1}^{3} L_{j\alpha} \sum_{k=1}^{3} L_{k\alpha} \delta_k^{(m)} m, \qquad (24)$$

which give Mode I $(K_I = K_2)$, Mode II $(K_{II} = K_1)$ and Mode III $(K_{III} = K_3)$ stress intensity factors.

When the crack, centered at the origin, is inclined we introduce a pair of rotated local coordinate axes parallel and perpendicular to the crack. The formulas (20)-(24) still apply if we use the compliance, characteristic roots, and matrices **L** and **A** in the rotated local coordinate system. When the crack is not centered at the origin we need to introduce a pair of translated local coordinate axes located at the center of the crack. Under this translation, if not accompanied by the rotation, the formulas (20)-(24) can be applied without modification.

5 Multiple Crack Analysis

Consider N straight cracks in a finite body. Each crack has its own local coordinate system with its origin at the crack center and the horizontal axis along the crack. We interpolate the COD of each crack by M Chebyshev polynomials in (16); the number M can be different for each crack. This introduces a 3M- dimensional COD vector $\{\delta\}_n$ $(n = 1, 2, \dots, N)$ for each crack, which can be determined by evaluating the traction at M collocation points on its own crack surface. Unlike the quadrature formula for the singular integrals, where the selection of quadrature and collocation points must strictly obey a certain rule, our selection of the collocation point on the crack surface is arbitrary. The best result is obtained by including the crack tips among the collocation points; as seen from (23), the traction on the crack surface is bounded at the crack tip allowing its evaluation. Contrast this with the numerical quadrature that must avoid the crack tip as a collocation point. A 3M-dimensional global traction equation for crack r has the form

$$\{\mathbf{s}\}_{\mathbf{r}} = [\mathbf{H}]_{\mathbf{r}}^{*}\{\mathbf{u}\} + [\mathbf{G}]_{\mathbf{r}}^{*}\{\mathbf{t}\} + \sum_{\mathbf{n}=1}^{\mathbf{N}} [\mathbf{D}]_{\mathbf{r}\mathbf{n}}^{*}\{\delta\}_{\mathbf{n}} = \{\mathbf{0}\} \qquad (\mathbf{r} = \mathbf{1}, \mathbf{2}, \cdots, \mathbf{N}), \quad (25)$$

which is set to zero for the traction-free crack. The contributions from the boundary displacement $\{\mathbf{u}\}$ and the traction $\{\mathbf{t}\}$ are provided by the coefficient matrices $[\mathbf{H}]_{\mathbf{r}}^*$ and $[\mathbf{G}]_{\mathbf{r}}^*$ and the contribution from the COD $\{\delta\}_{\mathbf{n}}$ of crack *n* by the coefficients matrix $[\mathbf{D}]_{\mathbf{rn}}^*$. The determination of the boundary unknown displacement and traction components requires an additional system of boundary displacement equations

$$\{\mathbf{u}\} = [\mathbf{H}]\{\mathbf{u}\} + [\mathbf{G}]\{\mathbf{t}\} + \sum_{\mathbf{n}=\mathbf{1}}^{\mathbf{N}} [\mathbf{D}]_{\mathbf{n}}\{\delta\}_{\mathbf{n}},$$
(26)

where the contributions from the boundary displacement and traction are given by the matrices [**H**] and [**G**] and the contribution from crack n by the matrix [**D**]_{**n**}. The system of equations obtained by assembling (25) and (26) is sufficient to determine the COD vectors $\{\delta\}_{\mathbf{n}}$ along with the unknown boundary displacement and traction components. Notice that the local contributions from each crack, given in terms of the local components, must be converted to the global components before adding them for all cracks. The solution comprises the unknown boundary stress and displacement components and the COD coefficients $\delta_k^{(m)}$ for each crack. Thus the stress intensity factors are calculated directly by the formula (24) in terms of $\delta_k^{(m)}$ without the additional post-processing.

6 Numerical Results

The coupling of the in-plane and the out-of-plane deformations is inherent in triclinic, monoclinic and trigonal systems of crystals. The orthorhombic, tetragonal, cubic and hexagonal systems also exhibit the coupling once the crystal is rotated out of the x_1x_2 symmetric plane. We select the cubic aluminum crystal, for which the two deformations are decoupled, and rotate the coordinate axes to produce a fully coupled compliance matrix. In the original orientation the crystal axes a_1 , a_2 and a_3 of the cubic lattices are parallel to the coordinate axes x_1 , x_2 and



Figure 1: Two collinear cracks (with 2a/d = 0.9) in an infinite body under uniaxial tension.



Figure 2: Three collinear cracks (with 2a/d = 0.9) in an infinite body under uniaxial tension.

 x_3 , respectively. To achieve the general rotation of the coordinate axes we apply three consecutive rotations $[\theta, \psi, \phi]$ about the x_3 -axis, the rotated x_2 -axis and the rotated x_3 -axis, respectively. For $[45^\circ, \arccos \frac{1}{\sqrt{3}}^\circ, 45^\circ]$ rotations, the compliance matrices of aluminum crystal (cubic) in the original and the rotated orientation are given by

$$\mathbf{s}_{[0,0,0]} = \begin{bmatrix} s_{11} & s_{12} & s_{13} & s_{14} & s_{15} & s_{16} \\ s_{22} & s_{23} & s_{24} & s_{25} & s_{26} \\ s_{33} & s_{34} & s_{35} & s_{36} \\ s_{44} & s_{45} & s_{46} \\ s_{55} & s_{56} \\ s_{66} \end{bmatrix} = \begin{bmatrix} 15.9 & -5.8 & -5.8 & 0 & 0 & 0 \\ 15.9 & -5.8 & 0 & 0 & 0 \\ 15.9 & 0 & 0 & 0 \\ s_{52} & 0 & 0 \\ s_{53} & s_{56} \\ s_{66} \end{bmatrix} = \begin{bmatrix} 13.85 & -5.1167 & -4.4333 & 1.3667 & 1.3667 & 0 \\ 13.85 & -4.4333 & -1.3667 & -1.3667 & 0 \\ 13.167 & 0 & 0 & 0 \\ s_{13.167} & 0 & 0 & 0 \\ s_{13.667} & 0 & -2.7333 \\ s_{10} & 37.933 \end{bmatrix},$$

 $(28)^{-1}$

in units of $10^{-12}m^2/N$. Each matrix is symmetric and only the upper half is shown. Note that each crack configuration considered below is fixed with respect to the coordinate axes x_1 , x_2 and x_3 ; only the compliance matrices are changed. We compare the SIF results with those obtained by the contour integral technique (Denda [6]) which will be enclosed in parentheses in the listings.

All problems of cracks in an infinite domain below have actually been obtained for a finite domain large enough, compared to the crack size, to be considered as infinite. The number of Chebyshev polynomials used for each crack is ten (M = 10 in (16)). This is the number required to produce the extreme accuracy comparable to that obtained by the contour integral technique (Denda [6]). For routine calculation, however, the use of seven terms is good enough. Table. 1 shows the stress intensity factor (SIF) results for a center crack in an infinite body under remote tension (σ_{22}) and out-of-plane shear (τ_{23}) applied separately, each of which produces only K_I and only K_{III} . Values of K_{II} and K_{III} for the tension and of K_I and K_{II} for the out-of-plane shear, not listed in the table, are zero up to the fifth decimal point. The numerical results are in an excellent agreement with the normalized theoretical value of 1.0 for each case.

We look at two (Fig. 1) and three (Fig. 2) collinear cracks in an infinite body next. For these configurations it is known (Denda [6]) that the three modes are decoupled, under a single mode loading, and that each SIF is independent on the elastic constants of the solid. Thus, the handbook results, available only for the isotropic materials, can be used for comparison. Table 2 (two collinear cracks) and 3 (three collinear cracks) list K_I values under the uniaxial tension σ_{22} for the two compliance matrices (27) and (28) as well as the handbook (Murakami et al. [15]) values for the isotropic solids. Values of K_{II} and K_{III} , not listed in the tables, are zero up to the fourth decimal point (i.e., 0.0000). For the two collinear crack problems accuracy of the handbook [15] K_I values is reported to be 0.5%. Note that for the three collinear crack problem, typical deviation from the handbook value is 0.1%. Based on these comparisons, the error of the SIF results by the proposed singular crack element is estimated to be less than 1% for these simple problems, which is expected to hold for more complex problems for which no analytical results exist.

Table 1: Stress intensity factors of a center crack in an infinite plate under in-plane tension σ_{22} and out-of-plane shear τ_{23} , separately applied. Values in parentheses are taken from Denda [6].

	${f s}_{[0,0,0]}$	$\mathbf{s}_{[45, \arccos \frac{1}{\sqrt{3}}, 45]}$
$K_I/\sigma\sqrt{\pi a}$	$1.00011 \ (0.99997)$	$1.00011 \ (0.99997)$
$K_{III}/\tau\sqrt{\pi a}$	$1.00016 \ (0.99989)$	$1.00016 \ (0.99989)$

Table 2: Stress intensity factors for two collinear cracks (Fig. 1 with 2a/d = 0.9) in an infinite body under tension σ .

	${f s}_{[0,0,0]}$	$\mathbf{s}_{[45, \arccos \frac{1}{\sqrt{3}}, 45]}$	Ref. [[15]]
$K_{IA}/\sigma\sqrt{\pi a}$	1.11619(1.11686)	1.11619(1.11687)	1.11741
$K_{IB}/\sigma\sqrt{\pi a}$	1.44981 (1.44950)	1.44983(1.44951)	1.45387

Table 3: Stress intensity factors for three collinear cracks (Fig. 2 with 2a/d = 0.9) in an infinite body under tension σ .

	${f s}_{[0,0,0]}$	$\mathbf{s}_{[45, \arccos \frac{1}{\sqrt{3}}, 45]}$	Ref. [[15]]
$K_{IA}/\sigma\sqrt{\pi a}$	1.16393 (1.16319)	$1.16393 \ (1.16319)$	1.16439
$K_{IB}/\sigma\sqrt{\pi a}$	1.55853 (1.55867)	$1.55853 \ (1.55867)$	1.56454
$K_{IC}/\sigma\sqrt{\pi a}$	1.60016 (1.60073)	$1.60016 \ (1.60073)$	1.60685

In the next three examples the SIFs for multiple cracks depend on the elastic constants. Table 4 gives the SIFs for two aligned parallel cracks (Fig. 3) subject to the uniaxial tension. The stress intensity factors for the three aligned parallel cracks (Fig. 4), and two inclined cracks (Fig. 5) are given in Tables 5 and 6, respectively. These SIF values are in an excellent agreement with those by the contour integral technique (Denda [6]) which serve as the only available source of comparison. For cracks in finite bodies the SIF results are available only for the isotropic solids. For such crack problems, Denda and Dong [10]'s whole crack singular element for the isotropic solids, based on the same Chebyshev polynomial interpolation of the COD as (16), has demonstrated an excellent agreement of the SIF results with the handbook values for the isotropic solids. Since Denda and Dong's WCSE for the isotropic solids is the subset of the proposed WCSE for the anisotropic solids, we expect the same reliable performance of the latter for cracks in finite bodies.



Figure 3: Two aligned parallel cracks (with 2a/d = 5.0) in an infinite body under uniaxial tension.

		${f s}_{[0,0,0]}$	$\mathbf{s}_{[45, \arccos \frac{1}{\sqrt{3}}, 45]}$
	Α	0.72223 (0.72232)	0.72399(0.72301)
$K_I/\sigma\sqrt{\pi a}$	В	0.72223 (0.72232)	0.72205 (0.72234)
	С	0.72223 (0.72232)	0.72205 (0.72234)
	D	0.72223 (0.72232)	0.72399(0.72301)
	A	0.17089(0.17051)	$0.16348 \ (0.16357)$
$K_{II}/\sigma\sqrt{\pi a}$	В	-0.170789(-0.17051)	-0.16364 (-0.16346)
	С	-0.170789(-0.17051)	-0.16364(-0.16346)
	D	0.17089(0.17051)	$0.16348 \ (0.16357)$
	Α	$0.00000 \ (0.00000)$	-0.00745(-0.00755)
$K_{III}/\sigma\sqrt{\pi a}$	В	$0.00000 \ (0.00000)$	-0.00978 (-0.00998)
	С	$0.00000 \ (0.00000)$	$0.00978 \ (0.00998)$
	D	0.00000 (0.0000)	0.00745 (0.00755)

Table 4: Stress intensity factors for aligned two parallel cracks (Fig. 3 with 2a/d = 5.0) in an infinite body under tension σ .



Figure 4: Three aligned parallel cracks (with 2a/d = 0.8) in an infinite body under uniaxial tension.

Table 5: Stress intensity factors for aligned three parallel cracks (Fig.	4	with
$2a/d = 0.8$) in an infinite body under tension σ .		

		${f s}_{[0,0,0]}$	${\bf s}_{[45, \arccos \frac{1}{\sqrt{3}}, 45]}$
	Α	0.86077 (0.86095)	0.84992 (0.85020)
	В	0.86077 (0.86095)	$0.84866\ (0.84894)$
$K_I/\sigma\sqrt{\pi a}$	С	0.76839(0.76879)	$0.75112 \ (0.75169)$
	D	0.76839(0.76879)	$0.75112 \ (0.75169)$
	Е	0.86077 (0.86095)	$0.84866\ (0.84894)$
	F	0.86077 (0.86095)	$0.84992 \ (0.85020)$
	Α	0.04324(0.04314)	$0.04437 \ (0.04427)$
	В	-0.04324 (-0.04314)	-0.04476 (-0.04466)
$K_{II}/\sigma\sqrt{\pi a}$	С	$0.00000 \ (0.00000)$	-0.00036 (-0.00036)
	D	$0.00000 \ (0.00000)$	-0.00036 (-0.00036)
	Е	-0.04324 (-0.04314)	-0.04476(-0.04466)
	F	$0.04324 \ (0.04314)$	$0.04437 \ (0.04427)$
$K_{III}/\sigma\sqrt{\pi a}$	Α	$0.00000 \ (0.00000)$	$0.00151 \ (0.00151)$
	В	$0.00000 \ (0.00000)$	-0.01086 (-0.01084)
	С	$0.00000 \ (0.00000)$	$0.00974 \ (0.00972)$
	D	0.00000 (0.00000)	-0.00974 (-0.00972)
	E	$0.00000 \ (0.00000)$	$0.01086\ (0.01084)$
	F	0.00000(0.0000)	-0.00151(-0.00151)



Figure 5: Two inclined cracks (with $\alpha = 30^{\circ}$ and 2a/d = 0.9) in an infinite body under uniaxial tension.

		${f s}_{[0,0,0]}$	${\bf s}_{[45, \arccos \frac{1}{\sqrt{3}}, 45]}$
	Α	0.78779(0.78764)	$0.78779 \ (0.78780)$
$K_I/\sigma\sqrt{\pi a}$	В	$0.91131 \ (0.90907)$	$0.91131 \ (0.91105)$
	С	$0.91131 \ (0.90907)$	$0.91131 \ (0.91118)$
	D	0.78779(0.78764)	0.78779(0.78780)
	Α	$0.47394\ (0.47370)$	$0.47394 \ (0.47454)$
$K_{II}/\sigma\sqrt{\pi a}$	В	0.45520(0.45407)	$0.45520 \ (0.45355)$
	С	-0.45520 (-0.45407)	-0.45520 (-0.45345)
	D	-0.47394(-0.47370)	-0.47394(-0.47452)
	Α	$0.00000 \ (0.00000)$	0.00033 (-0.00032)
$K_{III}/\sigma\sqrt{\pi a}$	В	$0.00000 \ (0.00000)$	$0.00171 \ (0.00176)$
	С	$0.00000 \ (0.00000)$	-0.00042 (-0.00039)
	D	0.00000 (0.00000)	$0.00084 \ (0.00084)$

Table 6: Stress intensity factors for two inclined cracks (Fig. 5 with $\alpha = 30^{\circ}$ and 2a/d = 0.9) in an infinite body under tension σ .

For the contour integral technique (Denda [6]), the majority of the CPU time is spent for the contour integral evaluation in the post-processing. The proposed WCSE technique obtains the SIF in the main processing along with the boundary displacement and traction and no post-processing is required. The saving in the CPU is significant. Since the accuracy of the SIF results by the two techniques is made comparable by a judicious selection of the number of Chebyshev polynomials, the proposed WCSE approach has a clear advantage over the contour integral approach.

7 Concluding Remarks

We have developed the whole crack singular element for the straight crack in the 2-D general anisotropic solids. It is simple but has the \sqrt{r} COD and the $1/\sqrt{r}$

stress singularity built in at its tips. In the BE solution, the stress intensity factors are determined, along with the unknown boundary displacements and tractions, without the post-processing. The proposed WCSE drastically simplifies the mixed mode analysis of multiple straight cracks in the general anisotropic solids with no sacrifice of the accuracy. Applications to multiple crack problems involving an extremely large number of straight cracks is now possible with this technique.

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